



Steel Construction Certification Scheme Limited
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Welding Certificate

2273 – CPR – 0097 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an
annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0097.
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the
Construction Products Regulation or CPR.

Manufacturer	Had-Fab Ltd
Facilities of the Manufacturer:	McMerry Industrial Estate, Tranent, East Lothian, EH33 1RD
Standard	BS EN 1090-2: 2008 + A1:2011 & BS EN 1090-3:2008
Execution Class	up to EXC 4 according BS EN 1090-2:2008+A1:2011 & BS EN 1090-3:2008
Welding Process(es)	135 – MAG welding with solid wire electrode 131 – MIG welding with solid wire electrode 141 – TIG welding with solid filler material (wire/rod)
Base Material(s)	BSEN10025: up to and including S355K2G4 BSEN10210: up to and including S355J2H BSEN10219: up to and including S355J2H BS EN 485 and BS EN 755: Grade 6082 T6
Responsible Welding Coordinator	Jeff Garner - IWE (up to and including EXC 4)
Alternate	Kieran Johnson – BCSA RWC route (up to and including EXC 2)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.
Date of first issue	March 2014
Date of this issue	22 February 2018
Date of expiry	05 February 2019
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

Scheme Manager:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI