



Steel Construction Certification Scheme Limited
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Welding Certificate

2273 – CPR – 0097 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an
annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0097.
This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the
Construction Products Regulation or CPR.

Manufacturer

Had-Fab Ltd

Facilities of the Manufacturer:

Macmerry Industrial Estate, Tranent, East Lothian, EH33 1RD

Standard

BS EN 1090-2: 2018 & BS EN 1090-3:2008

Execution Class

up to EXC 4 according BS EN 1090-2:2018 & BS EN 1090-3:2008

Welding Process(es)

135 – MAG welding with solid wire electrode
131 – MIG welding with solid wire electrode
141 – TIG welding with solid filler material (wire/rod)

Base Material(s)

BSEN10025: up to and including S355K2G4
BSEN10210: up to and including S355J2H
BSEN10219: up to and including S355J2H
BS EN 485 and BS EN 755: Grade 6082 T6

Responsible Welding Coordinator Jeff Garner - IWE (up to and including EXC 4)

Alternate

Alexander Degnan – SCCS competency assessed (up to and including EXC 2)

Attestation

This certificate attests that all procedures for the execution and surveillance of welding works in connection with **BS EN 1090-1:2009+A1:2011** are implemented.

Date of first issue

March 2014

Date of this issue

18 February 2019

Date of expiry

4 February 2022

Validity Period

This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

Scheme Manager:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI