



Steel Construction Certification Scheme Limited

4 Whitehall Court, Westminster,  
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: [scsinfo@steelconstruction.org](mailto:scsinfo@steelconstruction.org)

[www.steelcertification.co.uk](http://www.steelcertification.co.uk)

## Welding Certificate

### 2273 – CPR – 0097 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0097.  
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc) (EU Exit) Regulations 2020.

<b>Manufacturer</b>	<b>Had-Fab Ltd</b>
<b>Facilities of the Manufacturer</b>	<b>Macmerry Industrial Estate, Tranent, East Lothian, EH33 1RD</b>
<b>Standard</b>	<b>BS EN 1090-2:2018 &amp; BS EN 1090-3:2019</b>
<b>Execution Class</b>	up to <b>EXC 4</b> according BS EN 1090-2:2018 & BS EN 1090-3:2019
<b>Welding Process(es)</b>	111 – MMA manual metal arc welding 135 – MAG welding with solid wire electrode 131 – MIG welding with solid wire electrode 136 – MAG welding with flux cored electrode 141 – TIG welding with solid filler material (wire/rod) 138 – MAG welding with metal cored electrode
<b>Base Material(s)</b>	BS EN 10025 up to and including S355K2G4 BS EN 10210 up to and including S355J2H BS EN 10219 up to and including S355J2H BS EN 485 and BS EN 755: Grade 5XXX and 6XXX API 5L X70
<b>Responsible Welding Coordinator</b>	Jeff Garner - IWE (up to and including EXC 4)
<b>Alternate</b>	Alexander Degnan – SCCS competency assessed (up to and including EXC 2)
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> implemented.
<b>Date of first issue</b>	<b>March 2014</b>
<b>Date of this issue</b>	<b>26 November 2023</b>
<b>Date of expiry</b>	<b>25 November 2026</b>
<b>Validity Period</b>	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
Dr S Pike  
MIMMM C.Eng



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**Director of Certification:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI